Traffic & Pedestrian Management Plan Induction

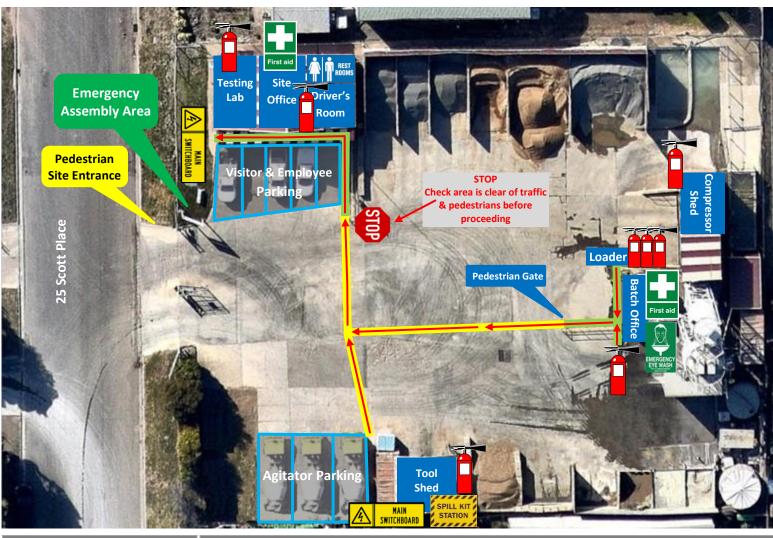


Orange Concrete Plant

Emergency Site Map

Boral Concrete – 25 Scott Place, Orange





Pedestrians



Protected Walkway

Designated WalkwayPedestrians **MUST** give
way to vehicles and plant



Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Emergency Equipment



First Aid
Located in Site office &
Batch office



Spill Kit 3 located in Tool shed



Emergency Eye Wash Kit Located in Batch office



Main Electrical

Located at rear of Agitator parking bays & inside entry gate (near assembly area)



Emergency Assembly Area Located inside Entry Gate



Fire Extinguishers

Located in each of the following areas:

At entrance to Batch office, Outside Compressor shed, Adjacent to Tool shed, At entrance to Site office, in Testing Laboratory, 3 located in Front End Loader



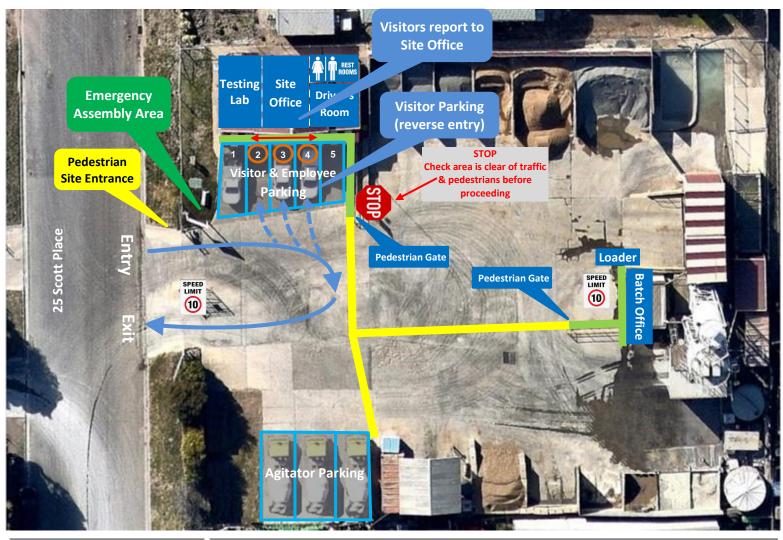
2-Way Communication

All radio communication on this site is via UHF Channel 25

Visitor Site Map

Boral Concrete – 25 Scott Place, Orange

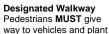




Pedestrians



Protected Walkway





Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

Follow the direction of the vehicle route. Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry



Visitor Parking

- Visitors park in the Visitor & Employee Parking area, in bays 2, 3 & 4 only.
- Parking is reverse entry
- Visitors must report to the Site Office immediately upon arrival. Follow the pathway directional arrow, as indicated on the map.



Pedestrian Safety Gates

Self-closing safety gates are installed where a protected area meets a shared zone. Pedestrians must stop and assess the situation before proceeding onto an unprotected walkway. Only proceed when no traffic in

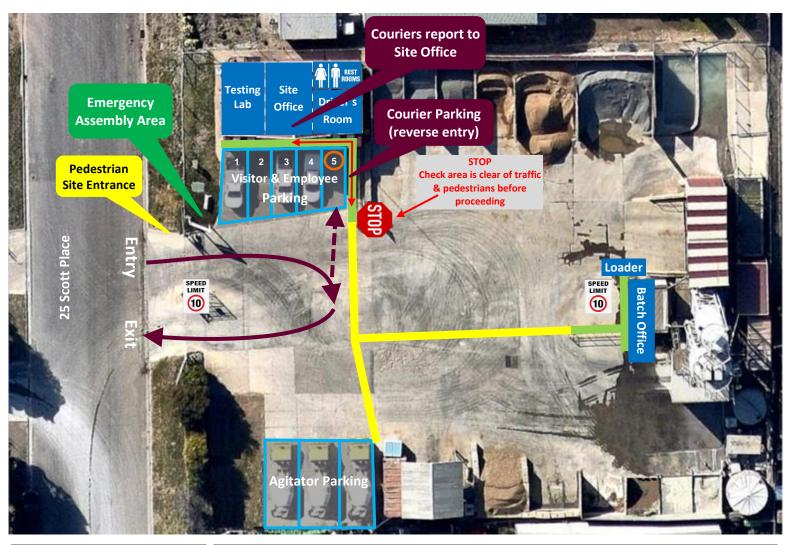
Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Courier Site Map – Light Vehicle







Pedestrians



Protected Walkway





Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

Follow the direction of the vehicle route. Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry



Courier Parking

- Couriers park in the Visitor & Employee Parking area, in bay 5 only.
- Parking is reverse entry
- Couriers must report to the Site Office immediately upon arrival. Follow the pathway directional arrow, as indicated on the map.

Driving Rules

- 10 km/hr speed limit, unless otherwise marked
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Heavy Vehicle Delivery Site Map



Boral Concrete – 25 Scott Place, Orange







operational areas

Vehicles and Plant

Vehicle Route

Follow the direction of the vehicle route. Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.

On approach to the operational area, driver must STOP and check the area is clear of traffic and pedestrians before proceeding.

Reverse Entry

Induction
Parking area

Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the Site Office for further instructions.



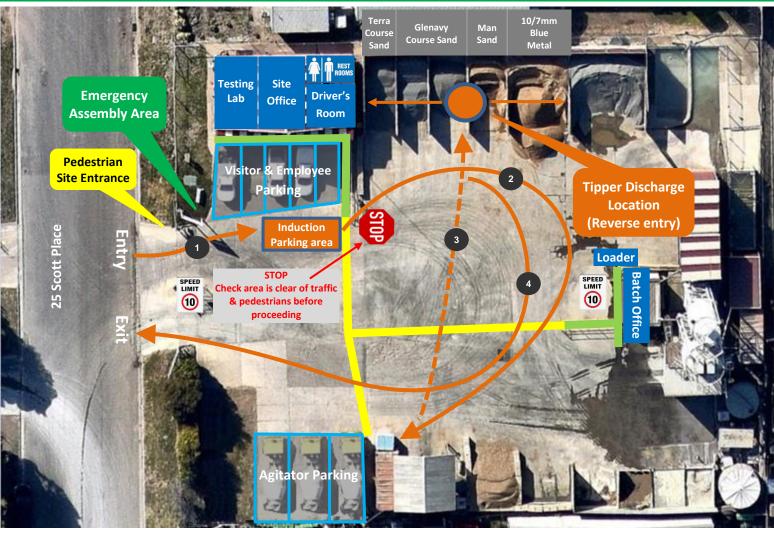
Driving Rules

- 10 km/hr speed limit, unless otherwise marked
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Tipper Site Map



(Driver must contact office on UHF channel 25 prior to entering site) Boral Concrete – 25 Scott Place, Orange





operational areas

Vehicles and Plant

Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear of traffic and pedestrians before proceeding.

Follow the direction of the vehicle route, steps 1 - 4.

- At step 3, reverse to the Stockpile area to discharge load.
- Once the discharging is complete, follow step 4 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.

Reverse Entry

Induction
Parking area

Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the Site Office for further instructions.



Tipper Discharge Location

Reverse entry

Driving Rules

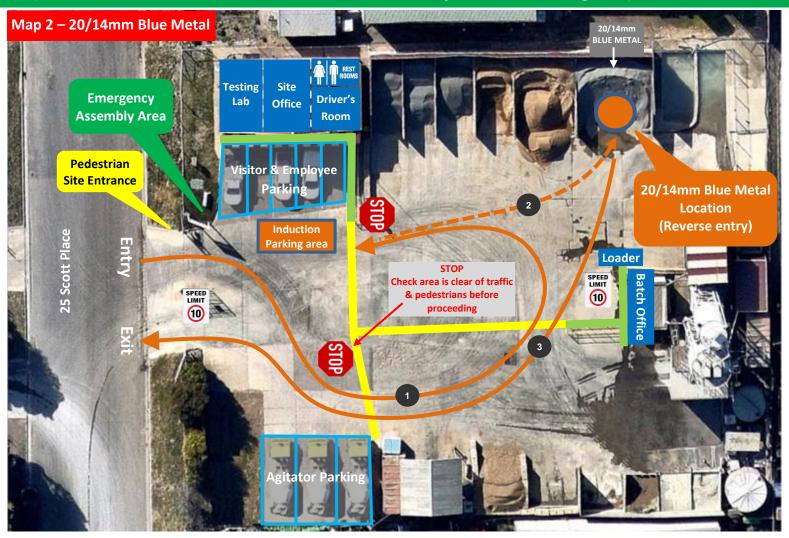
- 10 km/hr speed limit, unless otherwise marked
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Tipper Site Map

Map 2 - Deliver 20/14 mm Blue Metal



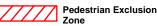
(Driver must contact office on UHF channel 25 prior to entering site)







Designated WalkwayPedestrians **MUST** give
way to vehicles and plant



Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 3.

- At step 2, reverse to the 20/14mm bin to discharge load.
- Once the discharging is complete, follow step 3 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry



Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.



Tipper 20/14mm Discharge Location

Reverse entry

Driving Rules

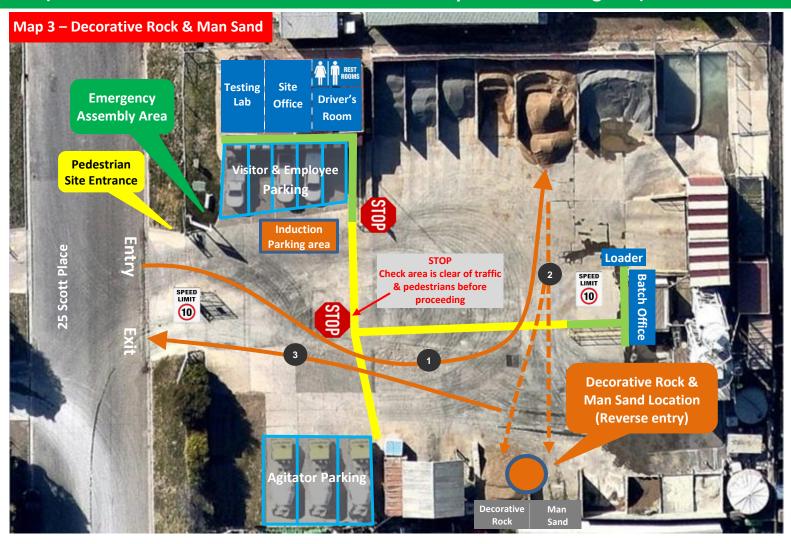
- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Tipper Site Map

Map 3 - Deliver Decorative Rock & Man Sand



(Driver must contact office on UHF channel 25 prior to entering site)







Protected Walkway



Designated Walkway Pedestrians MUST give way to vehicles and plant



Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 3.

- At step 2, reverse to the Decorative Rock & Man Sand bins to discharge load.
- Once the discharging is complete, follow step 3 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated



Reverse Entry



Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.



Decorative Rock & Man Sand Location

Reverse entry

Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Powder Tanker Site Map

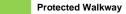


(Driver must contact office on UHF channel 25 prior to entering site)

Boral Concrete - 25 Scott Place, Orange



Pedestrians



Designated Walkway Pedestrians **MUST** give way to vehicles and plant

Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 4.

- At step 3, reverse to the discharge point
- Once the discharging is complete, follow step 4 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work



Reverse Entry

Induction
Parking area

Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.



Tanker Park and Discharge Location – Reverse entry



Silo Fill Points

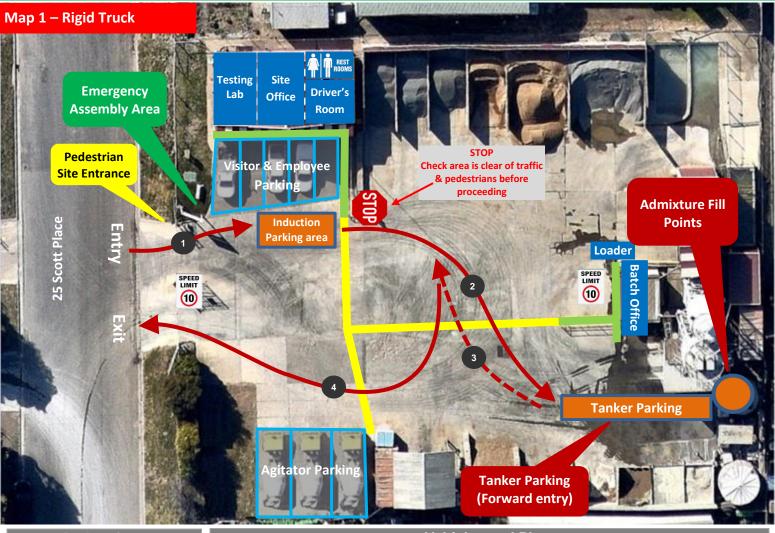
Driving Rules 10 km/hr speed limit, unless otherwise marked.

- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Admix Bulk Tanker Site Map Map 1 – Rigid Truck

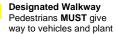


(Driver must contact office on UHF channel 25 prior to entering site)



Pedestrians

Protected Walkway



Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 4.

- At step 2, forward entry to the discharge point.
- Once the discharging is complete, follow step 3 to reverse back from the discharge point.
- Follow step 4, to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Exit

Induction
Parking area

Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.

Tanker Parking

Tanker Park and Discharge Location – Forward entry



Admixture Fill Points

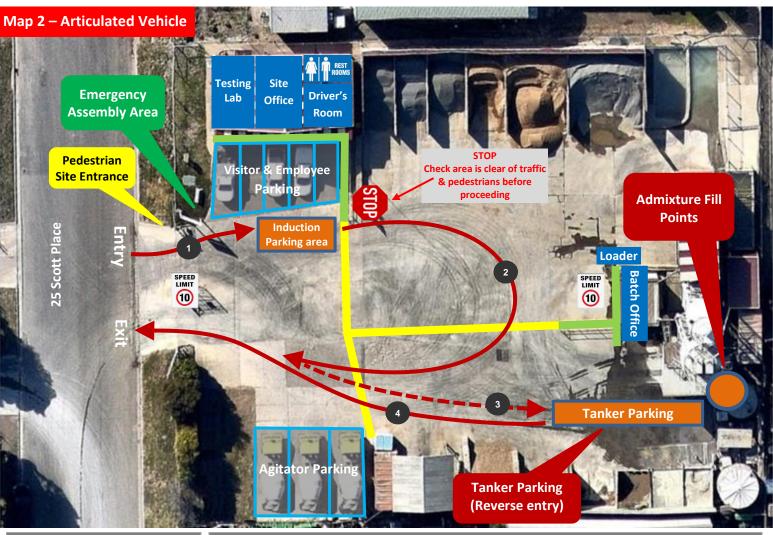
Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Admix Bulk Tanker Site Map Map 2 – Articulated Vehicle

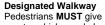


(Driver must contact office on UHF channel 25 prior to entering site)



Pedestrians

Protected Walkway



way to vehicles and plant



Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 4.

- At step 3, reverse to the discharge point Once the discharging is complete, follow step 4 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry

Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.

Tanker Parking

Tanker Park and Discharge Location - Reverse entry



Admixture Fill Points

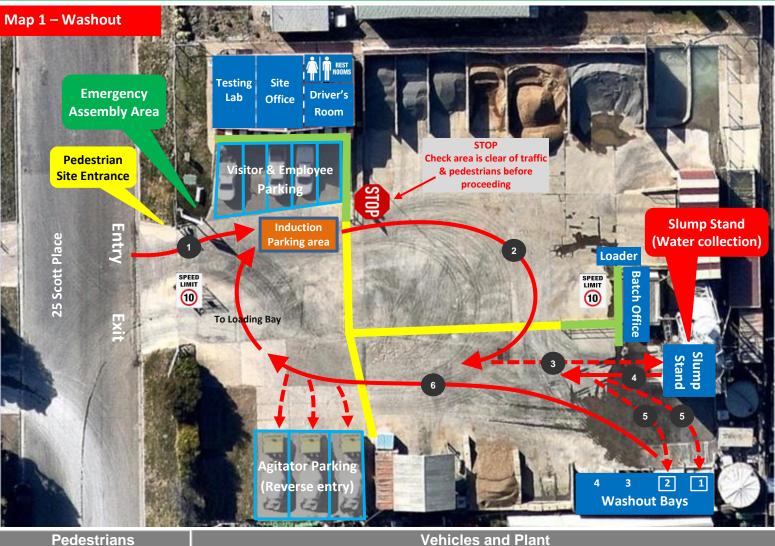
Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

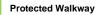
Agitator Site Map Map 1 – Washout



(Driver must communicate on UHF channel 25)



Pedestrians







Only authorised pedestrians are permitted to conduct work in operational areas

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

Follow the direction of the vehicle route, steps 1 - 6.

- At step 3, reverse entry into the Loading Bay to collect water from the Slump Stand.
- At step 4, forward exit from Slump Stand,
- At step 5, reverse entry to Washout Bays 1 or 2.

site, park vehicle and approach the Site Office for further instructions

Once washout is complete, follow step 6 to Agitator parking bays or to continue to Loading Bay.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this

Reverse Entry

Induction arking are

Slump Stand (located inside Loading bay)

Water is only available from Slump Stand

Reverse entry

3 2 1 Washout Bay

Slump

Stand

Agitators wash out in bays 1 & 2 only

Washout Bays - Reverse entry

Agitator Parking Bays - Reverse entry Warning: Head protection (hard hat) MUST be worn upon exiting vehicle and when walking in unprotected areas.

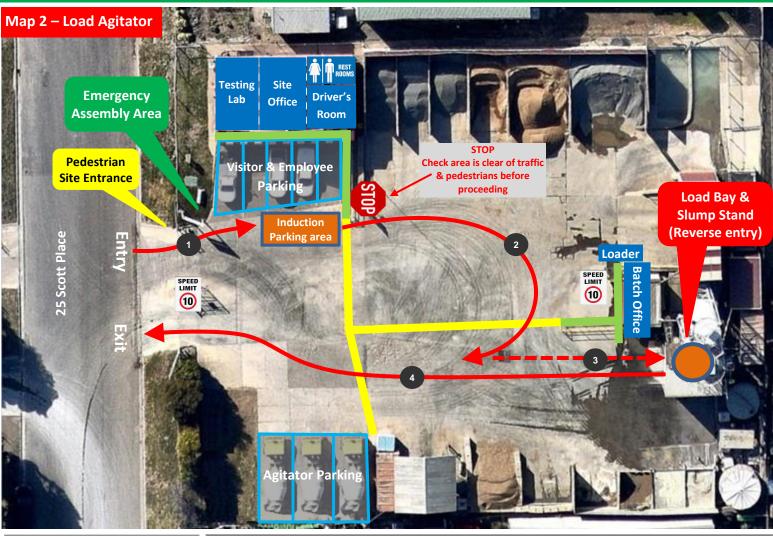
Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Agitator Site Map Map 2 – Load Agitator



(Driver must communicate on UHF channel 25)



Pedestrians



Protected Walkway

Designated Walkway Pedestrians **MUST** give way to vehicles and plant



Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding. Follow the direction of the vehicle route, steps 1 - 4.

- At step 3, reverse entry into the Loading Bay & Slump stand.
- Once loading and slumping is complete, follow step 4 to exit the site.

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry



Induction Parking area

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted to this site, park vehicle and approach the office for further instructions.



Agitator Loading Point & Slump Stand

- The Slump Stand is located inside the Loading bay.
- Reverse entry into the Loading bay.

Agitator Parking Bays - Reverse entry

<u>Warning</u>: Head protection (hard hat) **MUST** be worn upon exiting vehicle and when walking in unprotected areas.

Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Loading Washout & Hard Waste

Boral Concrete – 25 Scott Place, Orange

(Driver must contact office on UHF channel 25 prior to entering site)







Protected Walkway



Pedestrian Exclusion Zone

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant

Vehicle Route

On approach to the operational area, driver must STOP and check the area is clear before proceeding.

All persons entering this site are required to undergo a site induction. If a driver has not yet been inducted

Follow the direction of the vehicle route, steps 1 - 5.

- At step 2, forward entry into loading position # 1 to load Truck.
- Continue to step 3 & 4 into loading position #2 to load Trailer.

to this site, park vehicle and approach the office for further instructions.

- Once loading is complete, follow step 5 to exit the site

Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.

Reverse Entry

Induction

Washout Bavs

Industion Parking o

ng area 1 Waste Loading areas

Position #1 - Load Truck
Position #2 - Load Trailer

Washout Bays

Bay 3 – Hard Concrete Waste Bay 4 – Washout Waste

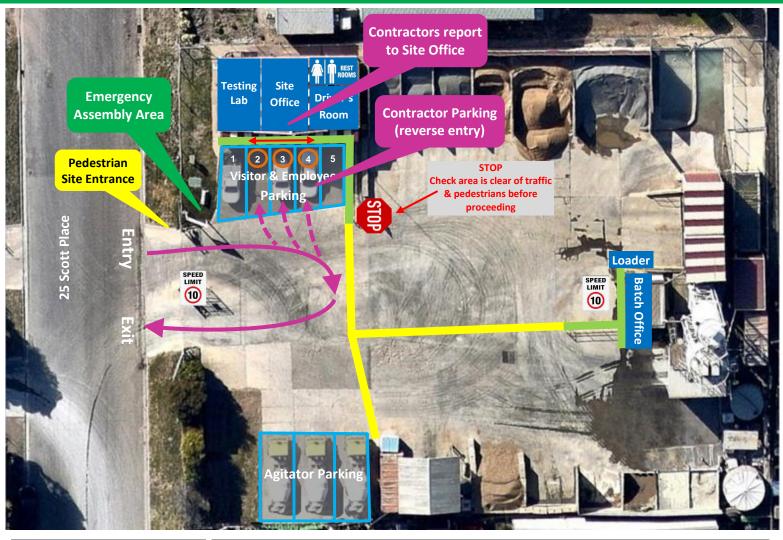
Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.

Contractor Site Map

Boral Concrete – 25 Scott Place, Orange







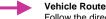
Protected Walkway



Pedestrian Exclusion

Only authorised pedestrians are permitted to conduct work in operational areas

Vehicles and Plant



Follow the direction of the vehicle route. Drivers MUST not exit their vehicle unless they can access a designated walkway or to complete designated work.



Reverse Entry



Contractor Parking Bays

- Contractors park in the Visitor & Employee Parking area, in bays 2, 3 & 4 only.
- Parking is strictly reverse entry
- Upon arrival, Contractors must report to the Site Office for induction and further instructions. Follow the pathway directional arrow, as indicated on the map.

Driving Rules

- 10 km/hr speed limit, unless otherwise marked.
- · Obey road rules.
- Drive to conditions.
- No hand-held mobile device whilst driving.
- Front End Loader has right of way in vehicle operating areas. Always establish positive communication (verbal and/or visual contact) with operator before approaching within 20 metres. Communicate with the Loader operator via UHF channel 25.