



TIP-OPL-0042

One Point Lesson – Operating the Grain Chute of Tipper (Seaham)

USE OF GRAIN CHUTE TO BE USED ONLY WITH PRODUCTS 20MM OR LESS in size
TIPPER BODY MUST BE LOWERED WHEN USING THE GRAIN CHUTE AT ALL TIMES



Step 1

- Enter the tip off area and position the vehicle to unload the overloaded amount - **(500kgs max)**

Step 2

- Conduct take 5 & install wheel chocks



Step 3

- Open the grain chute and use grain chute to control the flow

NOTE:

If material does not flow, tipper body may be raised to shift the load back to the tailgate, then **lower the body down**.



Step 4

- Use a shovel if required to agitate the product to flow.
- **DO NOT** shovel out.



Step 5

- Close the chute, remove wheel chocks and exit the tip off area.

Date Created: 16/07/24

Completed by: Paul Mocher / Sean Gale
/ Nathan Standing

Approved by: Jeremy Wee

Training Required:

SOP Updated:

Documents to be Updated: 16/01/2025



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